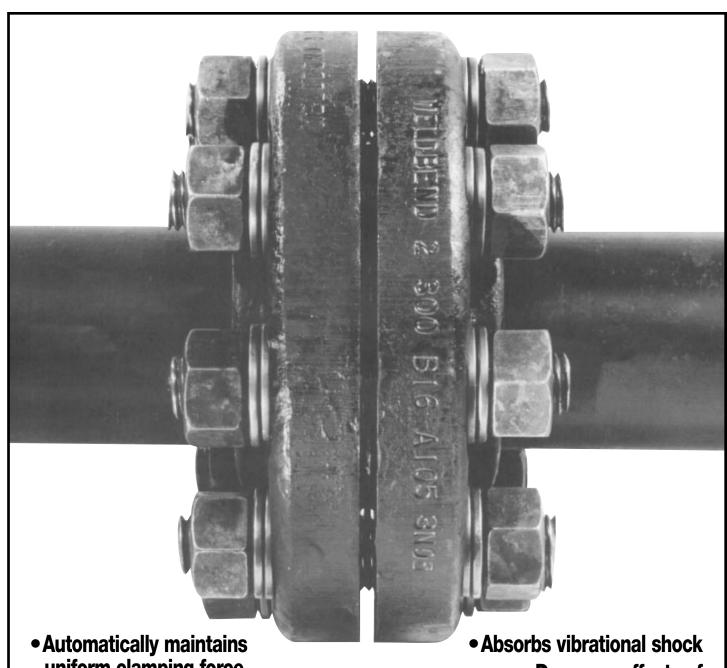
CHESTERTON®

5500 FLANGE BOLT DISC SPRINGS

MAINTAINS UNIFORM BOLT LOAD TO PREVENT LEAKAGE



uniform clamping force

 Compensates for thermal expansion and contraction

 Dampens effects of common pressure surges, preventing gasketing blowouts

CHESTERTON_® 5500 **Flange Bolt Disc Springs**



Standard Flange Application

Bolted, gasketed joints that are subjected to mechanical shock, pressure surges or thermal expansion or contraction are prone to leakage. Disc springs, because they are an elastic mechanical element, compensate for these factors by maintaining bolt force under these conditions.

CHESTERTON Flange Bolt Disc Springs are manufactured from a specialized stainless steel alloy. This material was chosen as it exhibits the best characteristics against stress corrosion cracking.

Contact your local A.W. Chesterton Specialist for information on the 3 year Flange Live Load Warranty.

Other Typical Applications

- Manway and Handholes
- Bolted Bonnet Valves
- Gage Glasses
- Condensers and other Heat Exchangers



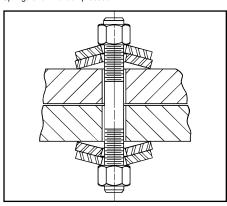
TECHNICAL DATA

MATERIAL:

Specialized Stainless Steel Alloy INSTALLATION INSTRUCTIONS: Place (2) springs in parallel under the nut of each flange bolt and tighten to required torque as listed.

Available in kit form on request.

Springs shown uncompressed



REORDER NO. BOLT SIZE (inches) REORDER NO. BOLT SIZE (mm) 001197 3/8" 001239 M8 001198 7/16" 001241 M10 001201 1/2" 001198 M11 001202 5/8" 001230 M12 001203 3/4" 001202 M16 001204 7/8" 001233 M20 001205 1" 001204 M22 001206 1 1/8" 001234 M24 001207 1 1/4" 001235 M27 001208 1 3/8" 001237 M30 001209 1 1/2" 001207 M32 001210 1 5/8" 001238 M36 001211 1 3/4" 001209 M38 001212 1 7/8" 001210 M42 001213 2" 001210 M42 001214 2 1/4" 001215 M64 001243 2 3/4" 001215 M64				
001198 7/16" 001241 M10 001201 1/2" 001198 M11 001202 5/8" 001230 M12 001203 3/4" 001202 M16 001204 7/8" 001233 M20 001205 1" 001204 M22 001206 1 1/8" 001234 M24 001207 1 1/4" 001235 M27 001208 1 3/8" 001237 M30 001209 1 1/2" 001207 M32 001210 1 5/8" 001238 M36 001211 1 3/4" 001209 M38 001212 1 7/8" 001210 M42 001213 2" 001212 M48 001214 2 1/4" 001215 M64 001215 2 1/2" 001215 M64	_		_	
001201 1/2" 001198 M11 001202 5/8" 001230 M12 001203 3/4" 001202 M16 001204 7/8" 001233 M20 001205 1" 001204 M22 001206 1 1/8" 001234 M24 001207 1 1/4" 001235 M27 001208 1 3/8" 001237 M30 001209 1 1/2" 001207 M32 001210 1 5/8" 001238 M36 001211 1 3/4" 001209 M38 001212 1 7/8" 001210 M42 001213 2" 001212 M48 001214 2 1/4" 001215 M64 001215 2 1/2" 001215 M64	 001197	3/8"	001239	M8
001202 5/8" 001230 M12 001203 3/4" 001202 M16 001204 7/8" 001233 M20 001205 1" 001204 M22 001206 1 1/8" 001234 M24 001207 1 1/4" 001235 M27 001208 1 3/8" 001237 M30 001209 1 1/2" 001207 M32 001210 1 5/8" 001238 M36 001211 1 3/4" 001209 M38 001212 1 7/8" 001210 M42 001213 2" 001212 M48 001214 2 1/4" 001215 M64 001215 2 1/2"	001198	7/16"	001241	M10
001203 3/4" 001202 M16 001204 7/8" 001233 M20 001205 1" 001204 M22 001206 1 1/8" 001234 M24 001207 1 1/4" 001235 M27 001208 1 3/8" 001237 M30 001209 1 1/2" 001207 M32 001210 1 5/8" 001238 M36 001211 1 3/4" 001209 M38 001212 1 7/8" 001210 M42 001213 2" 001212 M48 001214 2 1/4" 001215 M64 001215 2 1/2"	001201	1/2"	001198	M11
001204 7/8" 001233 M20 001205 1" 001204 M22 001206 1 1/8" 001234 M24 001207 1 1/4" 001235 M27 001208 1 3/8" 001237 M30 001209 1 1/2" 001207 M32 001210 1 5/8" 001238 M36 001211 1 3/4" 001209 M38 001212 1 7/8" 001210 M42 001213 2" 001212 M48 001214 2 1/4" 001215 M64 001215 2 1/2"	001202	5/8"	001230	M12
001205 1" 001204 M22 001206 1 1/8" 001234 M24 001207 1 1/4" 001235 M27 001208 1 3/8" 001237 M30 001209 1 1/2" 001207 M32 001210 1 5/8" 001238 M36 001211 1 3/4" 001209 M38 001212 1 7/8" 001210 M42 001213 2" 001212 M48 001214 2 1/4" 001215 M64 001215 2 1/2"	001203	3/4"	001202	M16
001206 1 1/8" 001234 M24 001207 1 1/4" 001235 M27 001208 1 3/8" 001237 M30 001209 1 1/2" 001207 M32 001210 1 5/8" 001238 M36 001211 1 3/4" 001209 M38 001212 1 7/8" 001210 M42 001213 2" 001212 M48 001214 2 1/4" 001215 M64 001215 2 1/2" M64	001204	7/8"	001233	M20
001207 1 1/4" 001235 M27 001208 1 3/8" 001237 M30 001209 1 1/2" 001207 M32 001210 1 5/8" 001238 M36 001211 1 3/4" 001209 M38 001212 1 7/8" 001210 M42 001213 2" 001212 M48 001214 2 1/4" 001215 M64 001215 2 1/2"	001205	1"	001204	M22
001208 1 3/8" 001237 M30 001209 1 1/2" 001207 M32 001210 1 5/8" 001238 M36 001211 1 3/4" 001209 M38 001212 1 7/8" 001210 M42 001213 2" 001212 M48 001214 2 1/4" 001215 M64 001215 2 1/2"	001206	1 1/8"	001234	M24
001209 1 1/2" 001207 M32 001210 1 5/8" 001238 M36 001211 1 3/4" 001209 M38 001212 1 7/8" 001210 M42 001213 2" 001212 M48 001214 2 1/4" 001215 M64 001215 2 1/2"	001207	1 1/4"	001235	M27
001210 1 5/8" 001238 M36 001211 1 3/4" 001209 M38 001212 1 7/8" 001210 M42 001213 2" 001212 M48 001214 2 1/4" 001215 M64 001215 2 1/2"	001208	1 3/8"	001237	M30
001211 1 3/4" 001209 M38 001212 1 7/8" 001210 M42 001213 2" 001212 M48 001214 2 1/4" 001215 M64 001215 2 1/2"	001209	1 1/2"	001207	M32
001212 1 7/8" 001210 M42 001213 2" 001212 M48 001214 2 1/4" 001215 M64 001215 2 1/2"	001210	1 5/8"	001238	M36
001213 2" 001212 M48 001214 2 1/4" 001215 M64 001215 2 1/2"	001211	1 3/4"	001209	M38
001214 2 1/4" 001215 M64 001215 2 1/2"	 001212	1 7/8"	001210	M42
001215 2 1/2"	001213	2"	001212	M48
	001214	2 1/4"	001215	M64
001243 2 3/4"	001215	2 1/2"		
	001243	2 3/4"		

NOTES

 Bolts, nuts and springs should be liberally lubricated on all surfaces with CHESTERTON
 Premium
 Nickel Anti-Seize Compound.

A.W. CHESTERTON CO.

225 Fallon Road, Middlesex Industrial Park Stoneham, Massachusetts 02180-9101 USA Telephone: 617-438-7000

Telex: 94-9417 • Fax: 617-438-8971 Cable: Chesterton Stoneham, Mass.

DISTRIBUTED BY:

© A.W.CHESTERTON CO., 1994. All rights reserved.

® Registered trademark owned and licensed by
A.W.CHESTERTON CO. in USA and other countries.

FORM NO.075440 REV.5 PRINTED IN USA 12/94