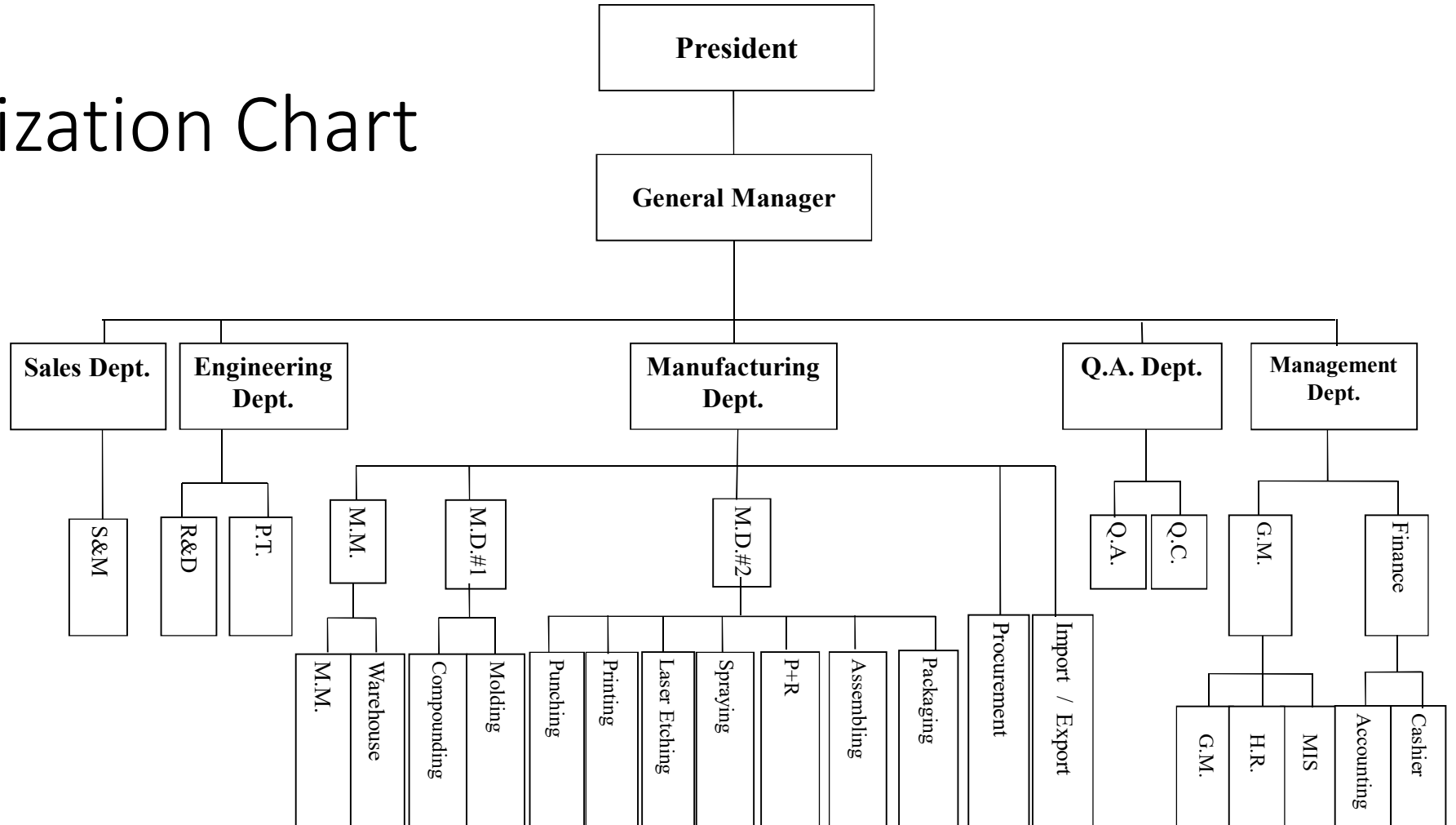




# Organization Chart



# Basic Information

- Operation Started – **March 1<sup>st</sup>, 2016**
- Capital Invested – **1.5 Million US Dollar**
- Employee Hired – **140~160 staff**
- Turnover at 2021 – **8.5 Million+ US Dollar**
- Quality Certification – **ISO 9001:2015**

# Quality Certification



## CERTIFICATE

**Management system as per  
ISO 9001 : 2015**  
(idt GB/T 19001-2016)

The Certification Body TÜV NORD CERT GmbH hereby confirms as a result of the audit, assessment and certification decision according to ISO/IEC 17021-1:2015, that the organization



**DONGGUAN KEYCOMM RUBBER & PLASTIC LTD.**  
No.1, Xinan Songlin West Road, Changan Town, Dongguan City,  
Guangdong Province, People's Republic of China

Unified Social Credit Code: 9144190035199334XX

with the locations according to the annex  
operates a management system in accordance with the requirements of ISO 9001:2015 and will be assessed for conformity within the 3 year term of validity of the certificate.

**Manufacturing of Rubber and Plastic Keypad for Electronic Equipment's Control Panel**

Certificate Registration No. 44 100 18 82 0119	Valid from 2021-11-21
Audit Report No. 2.5-9800/2021	Valid until 2024-11-20
	Initial Certification 2018-11-21

Printing Address:  
TÜV NORD | Heugelsstr. 20 |  
Langemark-Branch  
Regional Address: Rosen 1149/20,  
NO 381 Nennstufen Road, Huangpu  
District, Shanghai, China 200202  
Office Address: Su Ling 5, NO. 1,  
Greenland Central Road Lane 1377  
Jiang Chang Road, Jing'an District,  
Shanghai, China 200022  
Tel: (+8621) 63862003

Certification Body  
at TÜV NORD CERT GmbH

Issue Date: 2021-10-27

TÜV NORD CERT GmbH | Langemarkstrasse 20 | 45141 Essen | www.tuev-nord-cert.com





## 证书

**基于管理体系  
ISO 9001: 2015**  
(idt GB/T 19001-2016)

认证机构 TÜV NORD CERT GmbH 公司经此声明, 根据 ISO/IEC 17021-1:2015 标准通过的审计, 附件中认定确定的结果, 该组织



**东莞市键传橡塑有限公司**  
中华人民共和国广东省东莞市长安镇新安松林西路 1 号

统一社会信用代码: 9144190035199334XX  
如有其他地点, 请参照附件

将采用符合 ISO 9001: 2015 标准要求的管理体系并具备认证的 3 年有效期再评估合格进行监督。  
**电子设备控制面板用橡胶料按键的生产**

证书编号: 44 100 18 82 0119	有效期至: 2024-11-21
审核报告编号: 2.5-9800/2021	证书有效期至: 2024-11-20
	初次认证日期: 2018-11-21

印刷地址:  
德国埃森市海格尔斯街 20 号  
分公司  
中国地址: 上海市黄浦区玫瑰路 1149/20 号  
200202 分公司地址: 中国上海市静安区苏凌路 5 号  
1377 绿地中央路 1377 号  
邮编: 200022  
电话: (+8621) 63862003

认证机构  
at TÜV NORD CERT GmbH

签发日期: 2021-10-27

TÜV NORD CERT GmbH | Langemarkstrasse 20 | 45141 Essen | www.tuev-nord-cert.com




# Around The Whole Facility



# Manufacturing Procedure

- Compounding
- Molding



Roller Compounding



Material Cutting Machine



Compression Molding



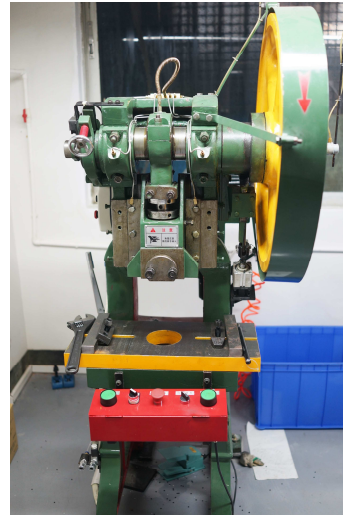
Molding Machine and Workshop



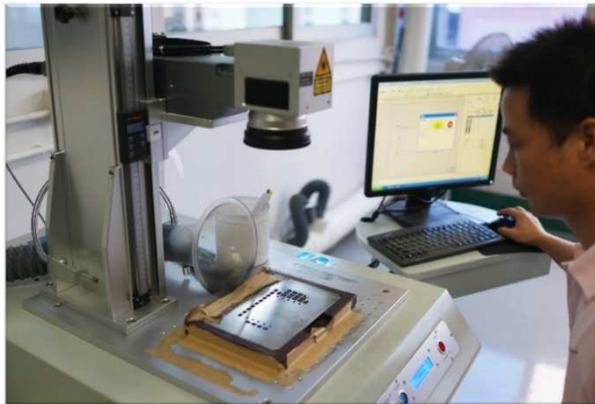
Molding Preparation

# Manufacturing Procedure

- Punching
- Printing
- Laser Etching



Flywheel / Pneumatic / Hydraulic Press Machine



Laser Engraving Machine



Screen Printing Machine

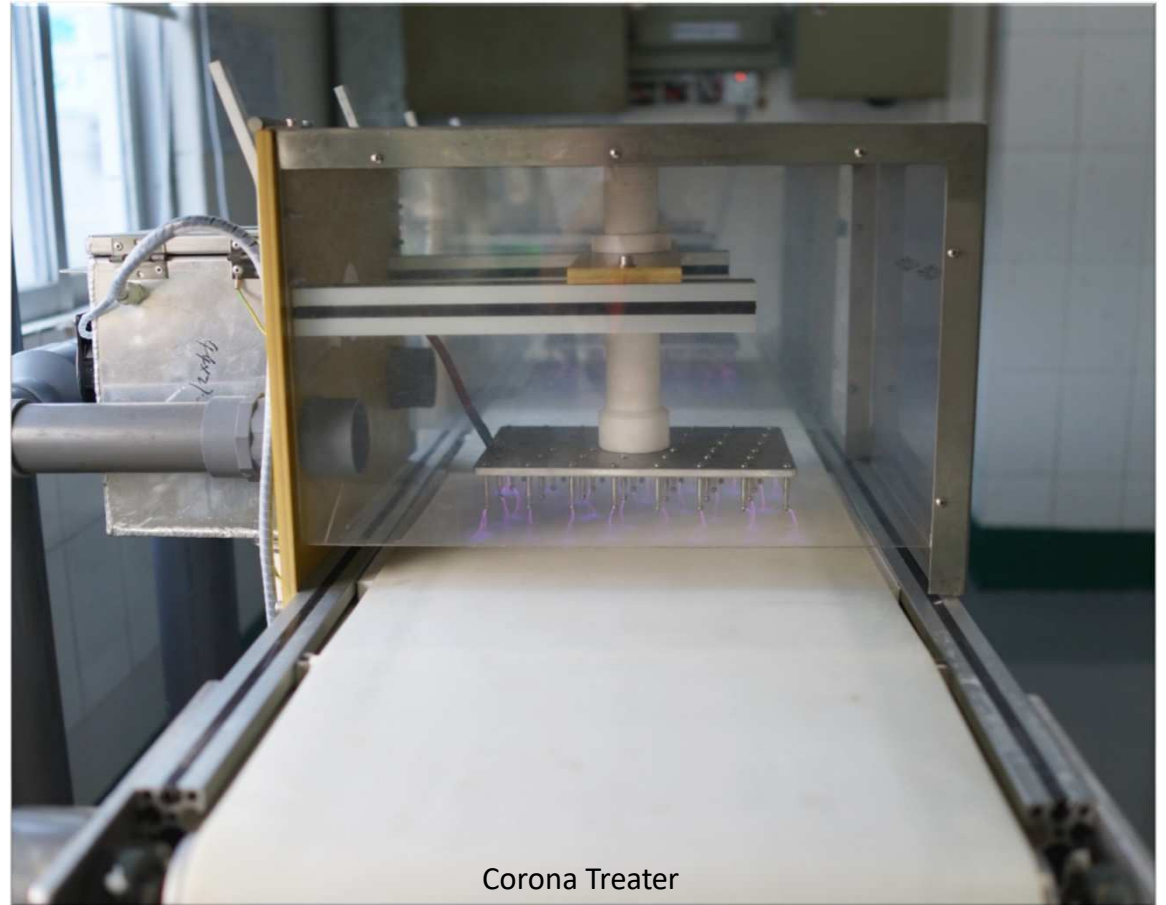


# Manufacturing Procedure

- Pre-Spraying Procedure



Automatic Cleaning Machine



Corona Treater



# Manufacturing Procedure

- Spraying



Hand Spraying Equipment



Spray Coater

Spray Coater System

# Manufacturing Procedure



IR Conveyor Oven



UV Treater



Constant Temperature Oven

# Manufacturing Procedure

- P+R
- Assembling
- Packaging



# Manufacturing Procedure

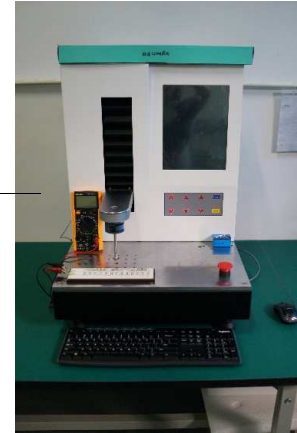
- Q.A./ Q.C.
- Warehouse
- Tooling Storage



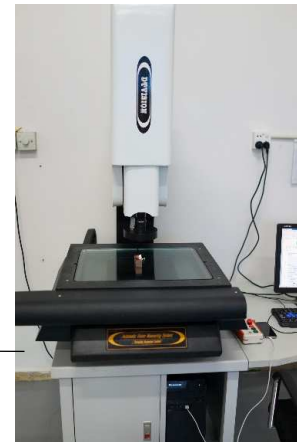
# Engineering Dept. & Instruments

Actuation Force Curve Instrument

Click Lifetime Tester



Two Dimensional Measuring Instrument



RCA Abrasion Tester



# Equipment/Instrument List

## Measuring / Testing Instrument List

Department	Equipment	Quantity	Remark
Engineering / Q.A.	Two Dimensional Measuring Instrument	1	
	Click Lifetime Tester	1	
	RCA Abrasion Tester	1	
	Actuation Force Curve Instrument	1	
	Color Deviation Instrument	1	
	Electric Weight Scale	6	Production Line Used.
	Manual Actuation Force Instrument	4	
	Calipers	7	
	Thickness Gauge	3	
	Libra Scale	8	
	Weights	1	
	Block Gauge	1	

## Production Equipment List

Department	Equipment	Quantity	Remark
Compounding	Roller Compounding Machine	2	
	Material Cutting Machine	1	
Molding	Compression Molding Machine	12	
Punching	Flywheel Press Machine	10	
Printing	Silkscreen Printing Machine	12	
	Pad Printing Machine	2	
	IR Conveyor Oven	1	
Painting/Coating	Automatic Cleaning Machine	1	
	UV Dryer	1	
	Corona Treater	1	
	Semi-Automatic Spray Coater	7	5 for Rubber item ; 2 for Plastic item
	Hand Spray Station	2	
	IR Conveyor Oven	4	3 for Rubber item ; 1 for Plastic item
	Constant Temperature Oven	6	
	Laser Engraving	Laser Engraving Machine	7
P+R Assembling	Hydraulic Press Machine	3	
	Automatic Gluing Machine	2	
Quality Check	CCD Monitoring System	2	IPQC