These specifications shall be applied to the White LED-Chip (LED or LEDs), NNSW208AT, which is supplied by Nichia Corporation (Nichia) to

### **1.SPECIFICATIONS**

(1) Absolute Maximum Ratings			(Ta=25°C
Item	Symbol	Absolute Maximum Rating	Unit
Forward Current	IF	35	mA
Pulse Forward Current	IFP	100	mA
Reverse Voltage	VR	5	V
Power Dissipation	PD	105	mW
Operating Temperature	Topr	$-30 \sim + 85$	°C
Storage Temperature	Tstg	$-40 \sim +100$	°C
Soldering Temperature	Tsld	U	for 10sec. for 3sec.

IFP Conditions : Pulse Width  $\leq 10$  msec. and Duty  $\leq 1/10$ 

# (2) Initial Electrical/Optical Characteristics

2) Initial Electrica	) Initial Electrical/Optical Characteristics						a=25°C)
Item Symbol		Symbol	Condition	Min.	Тур.	Max.	Unit
Forward Voltag	je	VF	$I_F=20[mA]$	-	(2.85)	2.95	V
Reverse Curren	t	Ir	$V_R=5[V]$	-	-	50	μA
Luminous Flux	Luminous Flux $\phi v$		IF=20[mA]	-	(7.4)	-	lm
Luminous Inten	Luminous Intensity Iv		IF=20[mA]	-	(2.4)	-	cd
Chromaticity	X	-	IF=20[mA]	-	0.300	-	-
Coordinate	у	-	IF=20[mA]	-	0.295	-	-
Lifetime		-	Ta=60[°C] Tj≤83[°C] IF=20[mA]	15000	-	-	hrs
			Tested with Nichia testing circuit board.				

\* Forward Voltage Measurement allowance is  $\pm 0.05$  V.

\* Luminous flux value is traceable to the CIE 127:2007-compliant national standards.

\* Please refer to CIE 1931 chromaticity diagram.

\* Estimated time to 50% degradation of initial luminous flux based on Nichia's internal test results.

(3	) Ranking						(Ta=25°C)
	Item		Symbol	Condition	Min.	Max.	Unit
	Earward Valtaga	Rank La	VF	Ir-20[m A]	2.8	2.95	v
	Forward Voltage	Rank K2	VF	IF=20[mA]	2.6	2.8	
		Rank V720	φv		7.20	7.35	
		Rank V705			7.05	7.20	
	Luminous Flux	Rank V690		IF=20[mA]	6.90	7.05	lm
		Rank V675			6.75	6.90	
		Rank V660			6.60	6.75	

\* Forward Voltage Measurement allowance is  $\pm 0.05$ V.

\* Luminous Flux Measurement allowance is  $\pm$  7%.

Color Ranks

	IK5			
		Rank S	Sa5258	-
х	0.2783	0.2764	0.2788	0.2805
у	0.2565	0.2589	0.2624	0.2600
		Rank S	Sa5268	_
Х	0.2827	0.2810	0.2833	0.2850
у	0.2634	0.2660	0.2698	0.2670
		Rank S	Sa5278	
х	0.2819	0.2802	0.2823	0.2840
у	0.2513	0.2538	0.2574	0.2550
		Rank S	Sa5286	
х	0.2844	0.2827	0.2850	0.2866
у	0.2608	0.2634	0.2670	0.2643
		Rank S	Sa5288	
Х	0.2860	0.2844	0.2866	0.2880
у	0.2585	0.2608	0.2643	0.2620
		Rank S	Sa6258	
х	0.2871	0.2855	0.2878	0.2893
у	0.2705	0.2734	0.2771	0.2743
		Rank S	Sa6276	
х	0.2886	0.2871	0.2893	0.2908
у	0.2678	0.2705	0.2743	0.2713

 $(IF=20mA, Ta=25^{\circ}C)$ 

	(IF-20ffA, 1a-25°C)					
	Rank Sa5267					
Х	0.2805	0.2788	0.2810	0.2827		
у	0.2600	0.2624	0.2660	0.2634		
		Rank S	Sa5276			
Х	0.2802	0.2783	0.2805	0.2823		
у	0.2538	0.2565	0.2600	0.2574		
		Rank S	Sa5285			
Х	0.2823	0.2805	0.2827	0.2844		
у	0.2574	0.2600	0.2634	0.2608		
		Rank S	Sa5287			
Х	0.2840	0.2823	0.2844	0.2860		
у	0.2550	0.2574	0.2608	0.2585		
		Rank S	Sa6257			
х	0.2850	0.2833	0.2855	0.2871		
у	0.2670	0.2698	0.2734	0.2705		
		Rank S	Sa6275			
х	0.2866	0.2850	0.2871	0.2886		
у	0.2643	0.2670	0.2705	0.2678		
		Rank S	Sa6277			
х	0.2880	0.2866	0.2886	0.2900		
у	0.2620	0.2643	0.2678	0.2654		

	Rank Sa6278					
X	0.2900	0.2886	0.2908	0.2920		
у	0.2654	0.2678	0.2713	0.2690		

\* Color Coordinates Measurement allowance is  $\pm 0.005$ .

\* Basically, a shipment shall consist of the LEDs of a combination of the above ranks. The percentage of each rank in the shipment shall be determined by Nichia.

#### \* The inspection sheet is submitted by Nichia Corporation.

Details on Color Mixing Rank labeling

x x x x x x x - x

7 Digit Alphabets and numbers subjected to below.

1st digit : Color Category

2nd digit : Line No. of Color rank(left side or upper side)

4th digit : Line No. of Color rank(right side or lower side)

	Combination of Color rank		Color Category	Line No.
Sa5258		Sa6258		1
Sa5276		Sa6276	А	2
Sa5278		Sa6278		3
Sa5267		Sa6258		1
Sa5285		Sa6276	В	2
Sa5287		Sa6278		3
Sa5267		Sa6257		1
Sa5285		- Sa6275	С	2
Sa5287		Sa6277		3
Sa5268		Sa6258		1
Sa5286		Sa6276	D	2
Sa5288		Sa6278		3
Sa5268		Sa6257		1
Sa5286		Sa6275	Е	2
Sa5288		Sa6277		3

		Color Category	
	Sa5268 ·	Sa6257	
	Sa5286	Sa6275	F
	Sa5288	Sa6277	
Line No.	3	4	

3rd digit : Lumiouns Flux rank(left side or upper side)

5th digit : Lumiouns Flux rank(right side or lower side)

	Code
V645	1
V660	2
V675	3
V690	4
V705	5
V720	6

6th digit : Forward Voltage rank

	Code
K2	а
La	b

7th digit : Color rank(left side or right side, upper side or lower side)

	Code
Left side, Upper side	L
Right side, Lower side	R

# Shipping rank teble (partly)

Left			Right				
M	Cultur	Luminous	Forward	Color	Luminous	Forward	Milia
Mixing	Color	Flux	Voltage		Flux	Voltage	Mixing
A1212a-L			K2		VCCO	K2	A1212a-R
A1212b-L			La	9. (259	V660	La	A1212b-R
A1213a-L			K2	Sa6258	MATE	K2	A1213a-R
A1213b-L			La		V675	La	A1213b-R
A1222a-L			K2		VCCO	K2	A1222a-R
A1222b-L		NGCO	La	S. (27(	V660	La	A1222b-R
A1223a-L		V660	K2	Sa6276	MATE	K2	A1223a-R
A1223b-L			La		V675	La	A1223b-R
A1232a-L			K2		VCCO	K2	A1232a-R
A1232b-L			La	9. (279	V660	La	A1232b-R
A1233a-L			K2	Sa6278	MATE	K2	A1233a-R
A1233b-L			La		V675	La	A1233b-R
A1312a-L			K2		V660	K2	A1212a-R
A1312b-L			La			La	A1212b-R
A1313a-L	9.5259		K2	9. (259	MATE	K2	A1213a-R
A1313b-L	Sa5258		La	Sa6258	V675	La	A1213b-R
A1314a-L			K2		VCOO	K2	A1314a-R
A1314b-L			La		V690	La	A1314b-R
A1322a-L			K2		VICO	K2	A1222a-R
A1322b-L			La		V660	La	A1222b-R
A1323a-L		1675	K2	S. (27(	MATE	K2	A1223a-R
A1323b-L		V675	La	Sa6276	V675	La	A1223b-R
A1324a-L			K2		VCOO	K2	A1324a-R
A1324b-L			La		V690	La	A1324b-R
A1332a-L			K2		VCCO	K2	A1232a-R
A1332b-L			La		V660	La	A1232b-R
A1333a-L			K2	G. ( <b>27</b> 9	NGTE	K2	A1233a-R
A1333b-L			La	Sa6278	V675	La	A1233b-R
A1334a-L			K2		V690	K2	A1334a-R
A1334b-L			La			La	A1334b-R

For detailed description of mixing rank, please refer to the attached "K93 Mixing Pattern for LGD".

## 2.INITIAL OPTICAL/ELECTRICAL CHARACTERISTICS Please refer to "CHARACTERISTICS" on the following pages.

### 3.OUTLINE DIMENSIONS AND MATERIALS

Please refer to "OUTLINE DIMENSIONS" on the following page.

#### 4.PACKAGING

· The LEDs are packed in cardboard boxes after taping.

Please refer to "TAPING DIMENSIONS" and "PACKING" on the following pages.

- The label on the minimum packing unit shows ; Part Number, Lot Number, Ranking, Quantity
- $\cdot$  In order to protect the LEDs from mechanical shock, we pack them in cardboard boxes for transportation.
- The LEDs may be damaged if the boxes are dropped or receive a strong impact against them, so precautions must be taken to prevent any damage.
- The boxes are not water resistant and therefore must be kept away from water and moisture.
- When the LEDs are transported, we recommend that you use the same packing method as Nichia.
- If a box shows noticeable damage upon arrival at the customer's warehouse, it is recommended that the customer submit a claim to Nichia within two weeks after arrival of the products. If the submitted notice regarding the damage exceeds the aforementioned two weeks, it will be treated in the manner shown in term 8.

#### 5.LOT NUMBER

The first six digits number shows lot number.

The lot number is composed of the following characters;

 $\bigcirc \square \times \times \times \times - \diamondsuit \diamondsuit \diamondsuit$ 

O - Year (A for 2010, B for 2011)

- $\Box$  Month (1 for Jan., 9 for Sep., A for Oct., B for Nov.)
- $\times \times \times \times$  Nichia's Product Number
  - Ranking by Color Coordinates, Ranking by Luminous Flux Ranking by Forward Voltage

### 6.RELIABILITY (1) TEST ITEMS AND RESULTS

Test Item	Standard	Test Can litiens	Note	Number of
Test Item Resistance to	Test Method JEITA ED-4701	Test Conditions701Tsld=260°C, 10sec.		Damaged 0/50
Soldering Heat	300 301	(Pre treatment $30^{\circ}$ C, $70^{\circ}$ , $168$ hrs.)	2 times	0/30
(Reflow Soldering)	500 501	(11e treatment 50°C,7070,100ms.)		
Solderability	JEITA ED-4701	Tsld= $245 \pm 5^{\circ}$ C, 5sec.	1 time	0/50
(Reflow Soldering)	303 303A	using flux	over 95%	0/50
(11011011 201001118)	000000000	Lead-free Solder (Sn-3.0Ag-0.5Cu)		
Thermal Shock	JEITA ED-4701	0°C ~ 100°C	20 cycles	0/50
	300 307	15sec. 15sec.	5	
Temperature Cycle	JEITA ED-4701	$-40^{\circ}C \sim 25^{\circ}C \sim 100^{\circ}C \sim 25^{\circ}C$	100 cycles	0/50
<b>1 1</b>	100 105	30min. 5min. 30min. 5min.	-	
Moisture Resistance Cyclic	JEITA ED-4701	$25^{\circ}\text{C} \sim 65^{\circ}\text{C} \sim -10^{\circ}\text{C}$	10 cycles	0/50
	200 203	90%RH 24hrs./1cycle	_	
High Temperature Storage	JEITA ED-4701	Ta=100°C	1000 hrs.	0/50
	200 201			
Temperature Humidity	JEITA ED-4701	Ta=60°C, RH=90%	1000 hrs.	0/50
Storage	100 103			
Low Temperature Storage	JEITA ED-4701	Ta=-40°C	1000 hrs.	0/50
	200 202			
Steady State Operating Life		Ta=25°C, IF=20mA	1000 hrs.	0/50
Condition 1				0/50
Steady State Operating Life Condition 2		Ta=25°C, IF=35mA	500 hrs.	0/50
Steady State Operating Life		Ta=85°C, IF=8.5mA	1000 hrs.	0/50
of High Temperature				
Steady State Operating Life		60°C, RH=90%, IF=15mA	500 hrs.	0/50
of High Humidity Heat		, ,		
Steady State Operating Life		Ta=-30°C, IF=20mA	1000 hrs.	0/50
of Low Temperature				
Vibration	JEITA ED-4701	100 ~ 2000 ~ 100Hz Sweep 4min.	48min.	0/50
	400 403	$200 \text{m/s}^2$		
		3directions, 4cycles		
Substrate Bending	JEITA ED-4702	$3$ mm, $5 \pm 1$ sec.	1 time	0/50
Adhesion Strength	JEITA ED-4702	5N, $10 \pm 1$ sec.	1 time	0/50

## (2) CRITERIA FOR JUDGING DAMAGE

			Criteria for Judgement	
Item	Symbol	Test Conditions	Min.	Max.
Forward Voltage	VF	IF=20mA	-	U.S.L.*)× 1.1
Reverse Current	Ir	Vr=5V	-	U.S.L.*)× 2.0
Luminous Flux	φv	IF=20mA	L.S.L.**)× 0.7	-

\*) U.S.L. : Upper Standard Level

\*\*) L.S.L.: Lower Standard Level

## 7.CAUTIONS

The LEDs are devices which are materialized by combining Blue LEDs and special phosphors. Consequently, the color of the LEDs is changed a little by an operating current. Care should be taken after due consideration when using LEDs.

### (1) Moisture Proof Package

- When moisture is absorbed into the SMT package it may vaporize and expand during soldering. There is a possibility that this can cause exfoliation of the contacts and damage to the optical characteristics of the LEDs. For this reason, the moisture proof package is used to keep moisture to a minimum in the package.
- The moisture proof package is made of an aluminum moisture proof bag. A package of a moisture absorbent material (silica gel) is inserted into the aluminum moisture proof bag. The silica gel changes its color from blue to red as it absorbs moisture.

#### (2) Storage

· Storage Conditions

Before opening the package :

The LEDs should be kept at 30°C or less and 90%RH or less. The LEDs should be used within a year. When storing the LEDs, moisture proof packaging with absorbent material (silica gel) is recommended.

After opening the package :

The LEDs should be kept at 30°C or less and 70%RH or less. The LEDs should be soldered within 168 hours (7days) after opening the package. If unused LEDs remain, they should be stored in moisture proof packages, such as sealed containers with packages of moisture absorbent material (silica gel). It is also recommended to return the LEDs to the original moisture proof bag again.

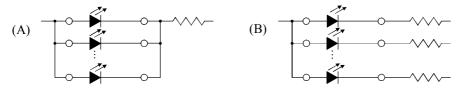
• If the moisture absorbent material (silica gel) has faded away or the LEDs have exceeded the storage time, baking treatment should be performed using the following conditions.

Baking treatment : more than 24 hours at  $65 \pm 5^{\circ}C$ 

- This product has silver plated metal parts that are inside and/or outside the package body. The silver plating becomes tarnished when being exposed to an environment which contains corrosive gases. Any LED with tarnished leads may lead to poor solderability and deterioration of optical characteristics. Please do not expose the LEDs to corrosive atmosphere during storage.
- After assembly and during use, silver plating can be affected by the corrosive gases emitted by components and materials in close proximity of the LEDs within an end product, and the gases entering into the product from the external atmosphere. The above should be taken into consideration when designing. Resin materials, in particular, may contain substances which affects on silver plating, such as halogen.
- Please avoid rapid transitions in ambient temperature, especially in high humidity environments where condensation can occur.

#### (3) Recommended circuit

• In designing a circuit, the current through each LED must not exceed the absolute maximum rating specified for each LED. It is recommended to use Circuit B which regulates the current flowing through each LED. In the meanwhile, when driving LEDs with a constant voltage in Circuit A, the current through the LEDs may vary due to the variation in forward voltage (VF) of the LEDs. In the worst case, some LED may be subjected to stresses in excess of the absolute maximum rating.



• This product should be operated in forward bias. A driving circuit must be designed so that the product is not subjected to either forward or reverse voltage while it is off. In particular, if a reverse voltage is continuously applied to the product, such operation can cause migration resulting in LED damage.

#### (4) Heat Generation

• Thermal design of the end product is of paramount importance. Please consider the heat generation of the LED when making the system design. The coefficient of temperature increase per input electric power is affected by the thermal resistance of the circuit board and density of LED placement on the board, as well as other components. It is necessary to avoid intense heat generation and operate within the maximum ratings given in this specification.

· The operating current should be decided after considering the ambient maximum temperature of LEDs.

(5) Soldering Conditions

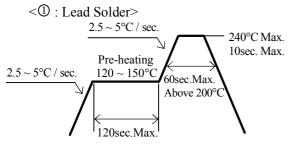
- The LEDs can be soldered in place using the reflow soldering method. Nichia cannot make a guarantee on the LEDs after they have been assembled using the dip soldering method.
- · Recommended soldering conditions

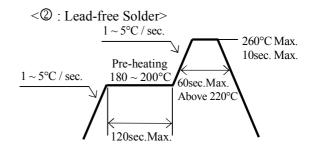
Reflow Soldering			Hand Soldering	
	Lead Solder	Lead-free Solder		
Pre-heat	120 ~ 150°C	180 ~ 200°C	Temperature	350°C Max.
Pre-heat time	120 sec. Max.	120 sec. Max.	Soldering time	3 sec. Max.
Peak	240°C Max.	260°C Max.		(one time only)
temperature				
Soldering time	10 sec. Max.	10 sec. Max.		
Condition	refer to	refer to		
	Temperature - profile ①.	Temperature - profile @.		
		(N <sub>2</sub> reflow is recommended.)		

\* Although the recommended soldering conditions are specified in the above table, reflow or hand soldering at the lowest possible temperature is desirable for the LEDs.

\* A rapid-rate process is not recommended for cooling the LEDs down from the peak temperature. [Temperature-profile (Surface of circuit board)]

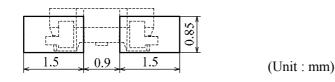
Use the conditions shown to the under figure.





[Recommended soldering pad design]

Use the following conditions shown in the figure.



- Occasionally there is a brightness decrease caused by the influence of heat or ambient atmosphere during air reflow. It is recommended that the customer use the nitrogen reflow method.
- Repairing should not be done after the LEDs have been soldered. When repairing is unavoidable, a double-head soldering iron should be used. It should be confirmed beforehand whether the characteristics of the LEDs will or will not be damaged by repairing.
- $\cdot$  Reflow soldering should not be done more than two times.
- $\cdot$  When soldering, do not put stress on the LEDs during heating.
- $\cdot$  After soldering, do not warp the circuit board.

### (6) Cleaning

- It is recommended that isopropyl alcohol be used as a solvent for cleaning the LEDs. When using other solvents, it should be confirmed beforehand whether the solvents will dissolve the package and the resin or not. Freon solvents should not be used to clean the LEDs because of worldwide regulations.
- Do not clean the LEDs by the ultrasonic. When it is absolutely necessary, the influence of ultrasonic cleaning on the LEDs depends on factors such as ultrasonic power and the assembled condition. Before cleaning, a pre-test should be done to confirm whether any damage to the LEDs will occur.

### (7) Static Electricity

 $\cdot$  Static electricity or surge voltage damages the LEDs.

- It is recommended that a wrist band or an anti-electrostatic glove be used when handling the LEDs.
- All devices, equipment and machinery must be properly grounded. It is recommended that precautions be taken against surge voltage to the equipment that mounts the LEDs.
- When inspecting the final products in which LEDs were assembled, it is recommended to check whether the assembled LEDs are damaged by static electricity or not. It is easy to find static-damaged LEDs by a light-on test or a VF test at a lower current (below 1mA is recommended).
- $\cdot$  Damaged LEDs will show some unusual characteristics such as the leak current remarkably increases, the forward voltage becomes lower, or the LEDs do not light at the low current. Criteria : (VF > 2.0V at IF=0.5mA)

(8) Safety Guideline for Human Eyes

• The International Electrical Commission (IEC) published in 2006 IEC 62471:2006 Photobiological safety of lamps and lamp systems which includes LEDs within its scope. Meanwhile LEDs were removed from the scope of the IEC 60825-1:2007 laser safety standard, the 2001 edition of which included LED sources within its scope. However, keep in mind that some countries and regions have adopted standards based on the IEC laser safety standard IEC 60825-1:2001 which includes LEDs within its scope.

Following IEC 62471:2006, most of Nichia LEDs can be classified as belonging to either Exempt Group or Risk Group 1. Optical characteristics of a LED such as radiant flux, spectrum and light distribution are factors that affect the risk group determination of the LED. Especially a high-power LED, that emits light containing blue wavelengths, may be in Risk Group 2.

Great care should be taken when viewing directly the LED driven at high current or the LED with optical instruments, which may greatly increase the hazard to your eyes.

## (9) Others

- $\cdot$  NNSW208A complies with RoHS Directive.
- $\cdot$  Care must be taken to ensure that the reverse voltage will not exceed the absolute maximum rating when using the LEDs with matrix drive.
- Flashing lights have been known to cause discomfort in people; you can prevent this by taking precautions during use. Also, people should be cautious when using equipment that has had LEDs incorporated into it.

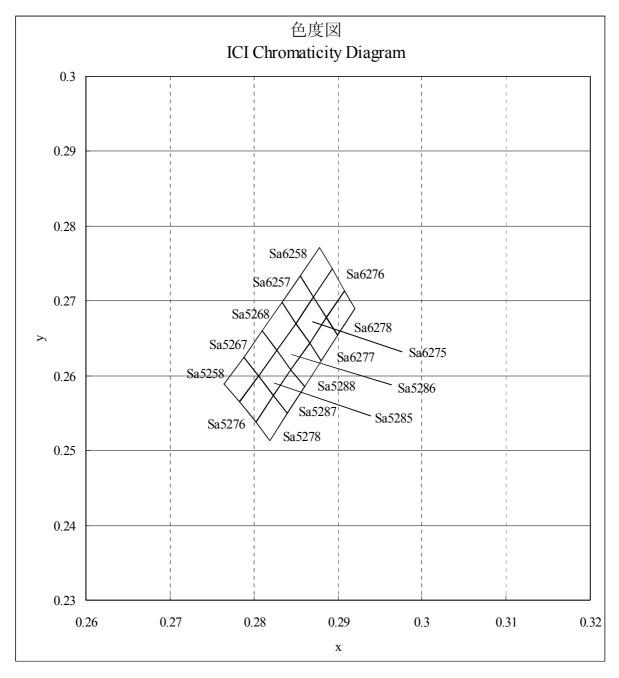
## 8.WARRANTY

- (1) Nichia warrants that its LEDs conform to the foregoing specifications and that Nichia will convey good title to all LEDs sold.
- (2) NICHIA DISCLAIMS ALL OTHER WARRANTIES INCLUDING THE IMPLIED WARRANTIES OF MERCHANTABILITY AND FITNESS FOR A PARTICULAR PURPOSE.
- (3) In the event any LED supplied by Nichia is found not to conform to the foregoing specifications within ninety days of receipt, Nichia will repair or replace the LED, at Nichia's discretion, provided that the customer (1) promptly notifies Nichia in writing of the details of the defect (2) ships the LEDs at the customer's expense to Nichia for examination, and (3) the defect is due to the negligence of Nichia and not mishandling or misuse by the customer.
- (4) Nichia will not take responsibility for any trouble that is caused by using the LEDs at conditions exceeding our specifications.
- (5) These specifications are applied only when a LED stands alone and it is strongly recommended that the customer of the LEDs confirms the properties upon assembly. Nichia is not responsible for failures caused during and after assembling.
- (6) A claim report stating details about the defect shall be made when returning defective LEDs. Nichia will investigate the report immediately and inform the customer of the results.
- (7) The LEDs described in this brochure are intended to be used for ordinary electronic equipment (such as office equipment, communications equipment, measurement instruments and household appliances). Consult Nichia's sales staff in advance for information on the applications in which exceptional quality and reliability are required, particularly when the failure or malfunction of the LEDs may directly jeopardize life or health (such as for airplanes, aerospace, submersible repeaters, nuclear reactor control systems, automobiles, traffic control equipment, life support systems and safety devices).
- (8) NICHIA'S LIABILITY FOR DEFECTIVE LAMPS SHALL BE LIMITED TO REPLACEMENT AND IN NO EVENT SHALL NICHIA BE LIABLE FOR CONSEQUENTIAL DAMAGES OR LOST PROFITS.

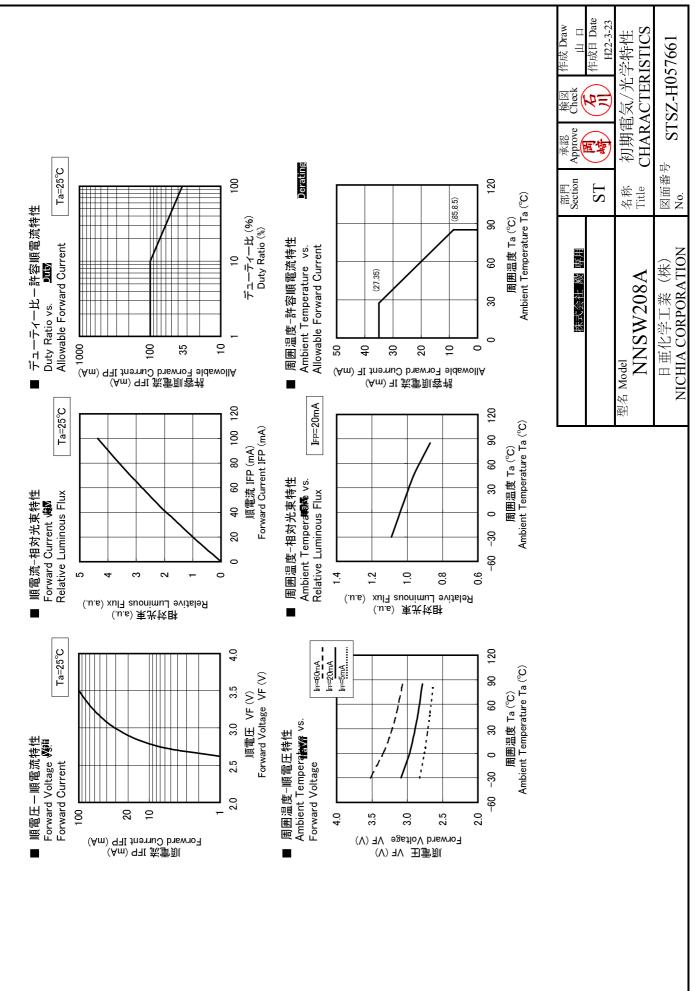
## 9.OTHERS

- (1) The warranties of quality set forth herein are exclusive. All previous negotiations and agreements not specifically incorporated herein are superseded and rendered null and void.
- (2) Both parties shall sincerely try to find a solution when any disagreement occurs regarding these specifications.
- (3) The customer shall not reverse engineer by disassembling or analysis of the LEDs without having prior written consent from Nichia. When defective LEDs are found, the customer shall inform Nichia directly before disassembling or analysis.
- (4) These specifications can be revised upon mutual agreement.
- (5) Nichia understands that the customer accepts the content of these specifications, if the customer does not return these specifications with signatures within 3 weeks after receipt.

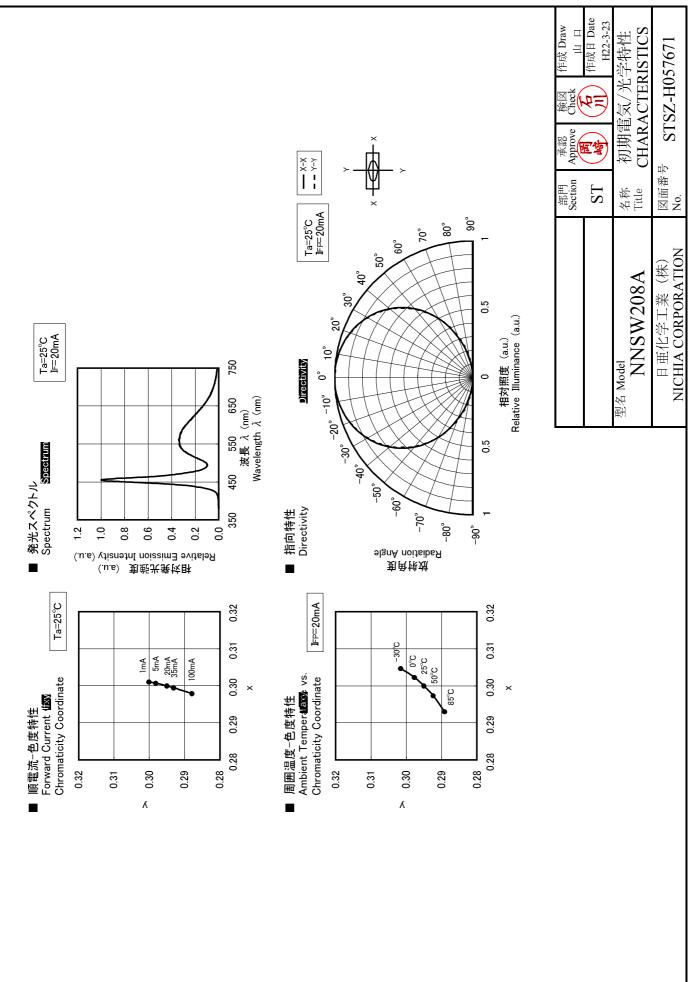
--- END of SPECIFICATIONS ----

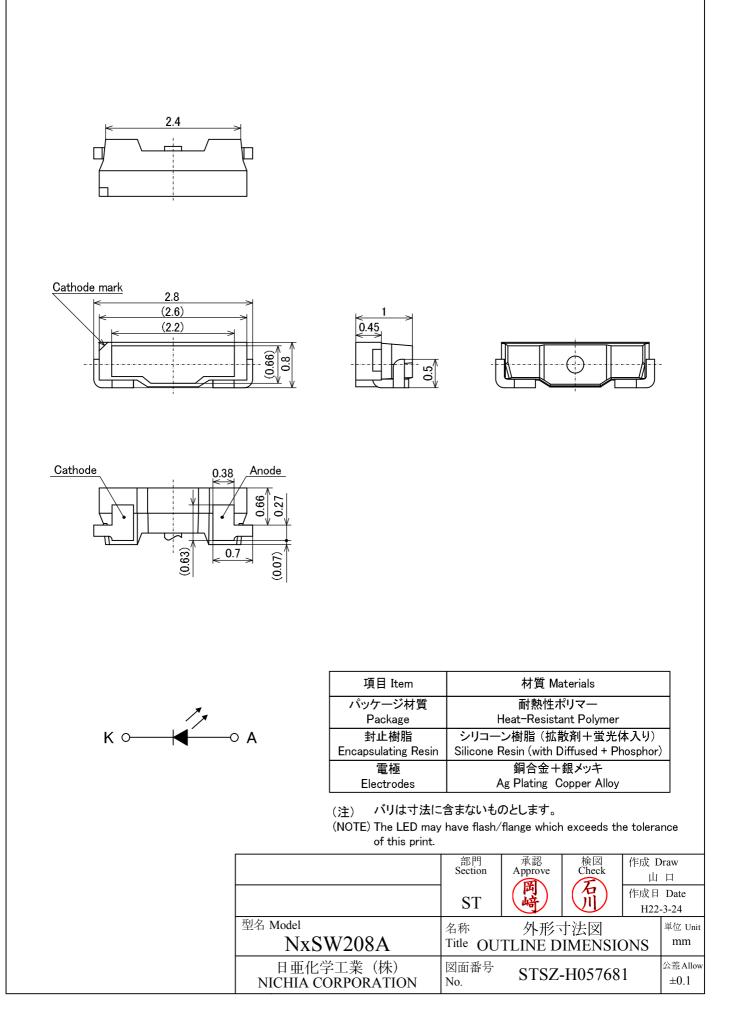


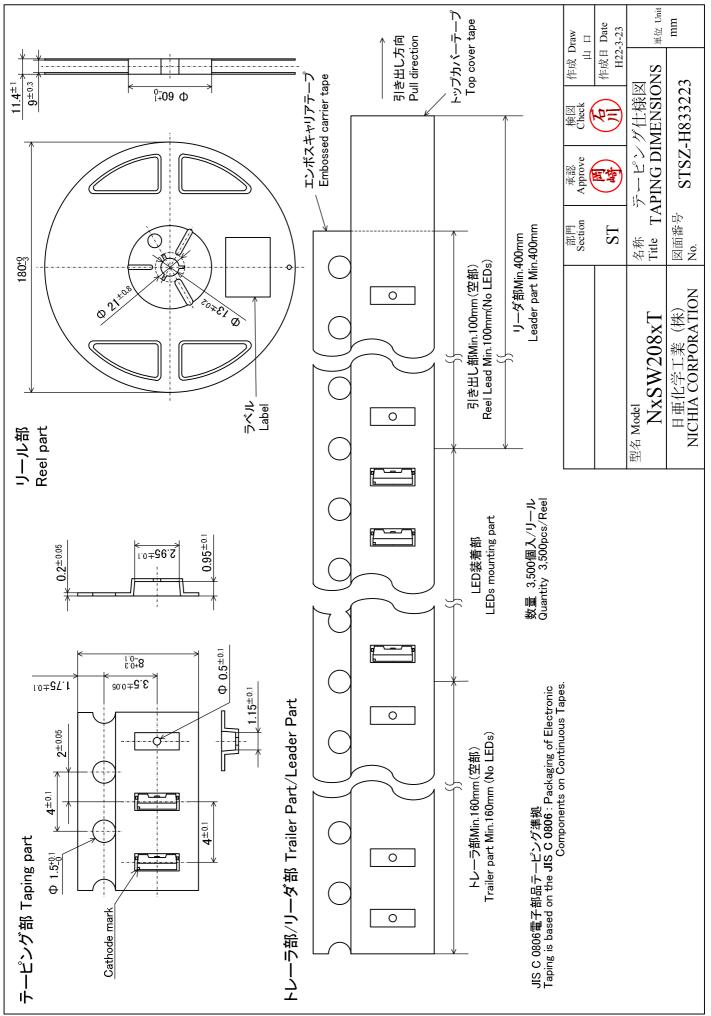
\* Color Coordinates Measurement allowance is  $\pm 0.005$ .



#### Nichia STS-DA2-5393A







Nichia STS-DA2-5393A

