



1st Factory : 25BL-5LT, 446-5 Nonhyun-Dong, Namdong-gu, Incheon, Korea
2st Factory : 20BL-5LT, 428-4 Nonhyun-Dong, Namdong-gu, Incheon, Korea
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SKY Introduction Video Link 

Total solutions from Softgel production to all packaging solutions (Blister pack, Cartoner, Bottle, Bulk pouch bag)

- Softgel Encapsulation Machine
- Blister Packaging Machine
- Carton Packaging Machine
- Counting Machine
- Autobag Pouch Packaging Machine

SKY PROFILE

- A. **21 years** Experience for Pharmaceutical, Nutrition, Cosmetic and Packaging Industry **since 1998.**
- B. Supplied machines over **50 Countries** since Foundation
- C. Manufacturing plant and R&D Center (10,000m² / 1st Factory + 2nd Factory)
- Turn Key basis for Softgel + Blister + Cartoner + Counter
- D. Major pharmaceutical Reference : **Sanofi Aventis, GNC, Pfizer, Abbott** etc.
- **Pharmaceutical company 70% + Nutraceutical company 30%**
- E. No.1 Market share in the world for Softgel & Blister & Cartoner & Counter
- **Total 1,500 machines** are supplied to worldwide customer
- F. Massive production capacity up to **200 machines per year**
- G. Short delivery time : **1 ~ 2 months**
- H. High end Quality of Export oriented market : **More than 90%**

- **Apr. 1998** Established Sky Softgel
- **2000** Achieved ISO 9001 / ISO 14001 / CE certificate
- **2003** Recorded **5 million USD** export value
- **2005** Presentation of the AFS (Vegetable Softgel) Machine
- **2001 - 2007**
Achieved **30 Cases of Patent** on a New Device
 - New Device
 - Design Registration
 - Trade Mark Registration
 Achieved **CE Certificate for Europe market**
 - **AFS (Vegetable Softgel) machine**
 - Giant model : **SS-300T / SS-400T / SS-500T / SS-600T**
- **2010 – 2013** Developed new encapsulation model Softgel Encapsulation
 - Auto servo machine : **SV-1000 / SV-3000 / SV-5000**
- **2011** Developed high quality control equipment
 - **Laser printer**
 - **Vision inspection**
 - **Basket washing machine etc.**
- **2012** Recorded **10 million USD** export value
- **2013** Established overseas branch & company
 - **USA / Australia / Vietnam / India**
- **2014** Registered as an official vender of major pharmaceutical company of Big pharmaceutical company
 - **Sanofi Aventis / Pfizer / Abbott / GNC(Nutra) / Swisse**
- **2015** Supplied more than 1,500 machines are supplied to worldwide customers
- **2017**
 - Recorded **25 million USD** export value
 - **Built 2nd factory**
 - **Established Germany branch**
- **2018** Recorded **30 million USD** export value



Total Solution System

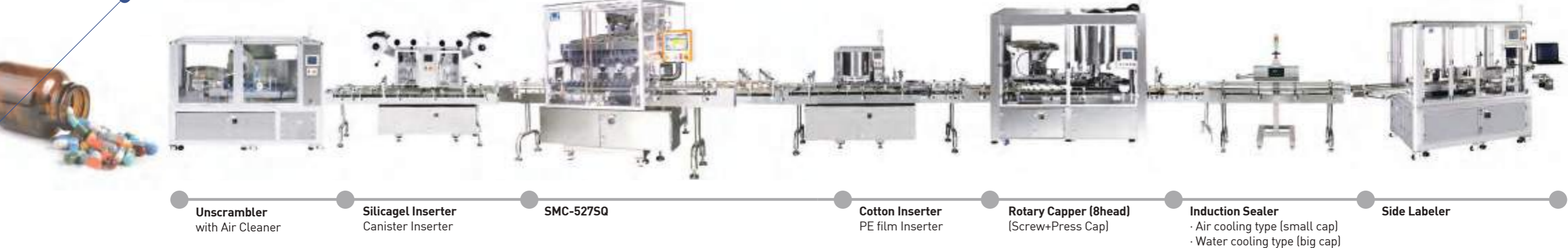
Softgel Line



Blister & Cartoning Line



Counter Line



Auto Servo Softgel Machine

[SKY World Reference Video Link](#) ▶

[SKY Major Reference Video Link](#) ▶



SV-3000 / SV-5000

Model	SV-R&D	SV-600	SV-1000	SV-3000	SV-5000	
RPM	6 RPM	6 RPM	7 RPM	6 RPM	6 RPM	
Shape	DIE ROLL SIZE	100mm(dia) x 150mm(L)	100mm(dia) x 150mm(L)	150mm(dia) x 250mm(L)	200mm(dia) x 300mm(L)	200mm(dia) x 360mm(L)
		4(inch) x 6(inch)	4(inch) x 6(inch)	6(inch) x 10(inch)	8(inch) x 12(inch)	8(inch) x 14(inch)
Oblong	Oblong 5	20,160	60,480	172,200	237,600	297,000
	Oblong 9.5	18,720	46,800	151,200	209,880	248,040
	Oblong 11	18,000	45,000	143,640	198,000	234,000
	Oblong 14	17,280	34,560	120,960	172,800	207,360
	Oblong 16	16,560	33,120	117,600	149,040	182,160
	Oblong 18	15,840	31,680	99,960	145,800	178,200
	Oblong 20	15,840	31,680	97,020	126,720	158,400
	Oblong 22	15,120	30,240	94,080	120,960	151,200
	Oblong 24	14,400	28,800	88,200	115,200	144,000
Oval	Oval 3	19,440	87,480	275,520	369,360	447,120
	Oval 5	18,720	74,880	239,400	330,480	403,920
	Oval 7.5	17,280	60,480	191,100	270,720	321,480
	Oval 10	15,840	55,440	166,320	237,600	285,120
	Oval 12	15,120	45,360	156,240	211,680	257,040
Round	Round 1	20,160	120,960	344,400	475,200	554,400
	Round 2	18,720	112,320	327,600	457,920	534,240
	Round 5	17,280	103,680	249,480	348,480	427,680

Auto Servo Advantage

[SKY Auto Servo Advantage Video Link](#) ▶



• **Auto Die roll zero point control**
: No need to set manually by operator. push the touch screen then machine set zero point automatically by Servo motor!



• **Auto fill weight adjustment control**
: No need to adjust fill weight by using jog manually just put the value on touch screen then machine adjust filling weight automatically by Servo motor!



• **Auto injection timing adjustment control**
: Each left and right die roll is controlled by individual Servo motor Timing gear is no need due to automatic injection timing adjustment



• **Auto gelatin thickness adjustment (Option CCD Type)**
• **Auto recipe memory system(more 100,000 recipes)**
Almost unlimited recipe memory system is available due to advanced HMI.



• **Auto production parameter memory system**
: All parameter including DIE ROLL ZERO POINT SETTING can be set automatically by just loading saved recipe!

• **Auto servo motor driving system-Germany**

• **No need time gear**

• **Precise fill weight**

• **Excellent sealing rate**

• **Optional Function**

- CFR21 Part11 -

- Protection Cover -



- ▶ Production Data Record & Printing
- ▶ Production Condition Record
- ▶ 3 Stage Password System



Auto Servo AFS Softgel Machine

AFS: Animal Free Softgel (Vegetable Softgel)



SV-1000 / SV-3000

Model	SV-R&D	SV-600	SV-1000	SV-3000	SV-5000	
RPM	3 RPM	3 RPM	3 RPM	3 RPM	3 RPM	
Shape	DIE ROLL SIZE	100mm(dia) x 150mm(L)	100mm(dia) x 150mm(L)	150mm(dia) x 250mm(L)	200mm(dia) x 300mm(L)	200mm(dia) x 360mm(L)
		4(inch) x 6(inch)	4(inch) x 6(inch)	6(inch) x 10(inch)	8(inch) x 12(inch)	8(inch) x 14(inch)
Oblong	Oblong 5	8,280	20,700	56,700	93,060	118,440
	Oblong 9.5	7,920	15,840	47,520	79,200	95,040
	Oblong 11	7,560	15,120	44,640	75,600	90,720
	Oblong 14	7,200	14,400	37,800	64,800	79,200
	Oblong 16	6,840	10,260	36,540	56,160	70,200
	Oblong 18	6,840	10,260	30,240	54,720	68,400
	Oblong 20	6,480	9,720	30,240	53,280	66,600
	Oblong 22	6,120	9,180	28,080	50,400	63,000
	Oblong 24	6,120	9,180	27,000	48,960	61,200
Oval	Oval 3	7,560	26,460	80,640	131,580	162,540
	Oval 5	7,200	25,200	70,200	108,000	136,800
	Oval 7.5	6,480	19,440	60,480	93,240	113,220
	Oval 10	6,120	18,360	51,480	81,900	100,800
	Oval 12	5,760	14,400	45,000	77,220	89,100
Round	Round 1	8,280	41,400	119,700	190,440	231,840
	Round 2	7,560	37,800	103,680	170,280	208,980
	Round 5	6,480	25,920	72,900	116,640	142,560

Auto Servo AFS Advantage



- Auto Die roll zero point control**
 : No need to set manually by operator. push the touch screen then machine set zero point automatically by Servo motor!
- Auto fill weight adjustment control**
 : No need to adjust fill weight by using jog manually just put the value on touch screen then machine adjust filling weight automatically by Servo motor!
- Auto injection timing adjustment control**
 : Each left and right die roll is controlled by individual Servo motor Timing gear is no need due to automatic injection timing adjustment
- Auto recipe memory system(more 100,000 recipes)**
 : Almost unlimited recipe memory system is available due to advanced HMI.
- Auto production parameter memory system**
 : All parameter including DIE ROLL ZERO POINT SETTING can be set automatically by just loading saved recipe!
- Auto servo motor driving system-Germany**
- No need time gear**
- Precise fill weight**
- Excellent sealing rate**



Old Mechanical Softgel Machine



SS-100T

Model		SS-R&D	SS-60T	SS-100T	SS-500T
RPM		5 RPM	5 RPM	3.5 RPM	6 RPM
shape	Die roll Size	100mm X 150mm	100mm X 150mm	150mm X 250mm	150mm X 250mm
		4(inch) X 6(inch)	4(inch) X 6(inch)	6(inch) X 10(inch)	6(inch) X 10(inch)
Oblong	Oblong 5	8,400	50,400	94,710	162,360
	Oblong 9.5	8,400	42,000	77,490	132,840
	Oblong 11	8,100	40,500	75,600	129,600
	Oblong 14	7,500	37,500	63,840	109,440
	Oblong 16	7,200	28,800	62,160	106,560
	Oblong 18	6,900	27,600	52,920	90,750
	Oblong 20	6,900	27,600	51,450	88,200
	Oblong 22	6,600	26,400	48,510	83,160
Oval	Oval 24	6,300	25,200	47,040	80,640
	Oval 3	8,400	75,600	137,760	236,160
	Oval 5	8,100	72,900	126,000	216,000
	Oval 7.5	7,500	60,000	101,010	173,160
Round	Oval 10	6,900	48,300	88,200	151,200
	Round 1	8,400	100,800	172,200	295,200
	Round 2	8,400	100,800	172,200	295,200
	Round 5	6,900	75,900	135,660	232,560

Auto Gelatin Cooking System

[SKY Auto Gelatin Cooking System Video Link](#)



- Auto Gelatin Melting Tank (Full Options) -

One touch Cooking system

- Tank Temperature Setting—Glycerin&Water Supply—Gelatin Supply—1st Vacuum —2nd Vacuum

- ▶ **Auto time setting & recipe saving system**
- ▶ **Auto valve and vacuum system**
- ▶ **Auto weighing system (Load cell)**
- ▶ **Auto transfer system (Powder & liquid)**
- ▶ **WIP & CIP system**



Laser Printing Machine

High Speed Drying System & Complete Drying System

[SKY Laser Printing Machine Video Link](#) ▶

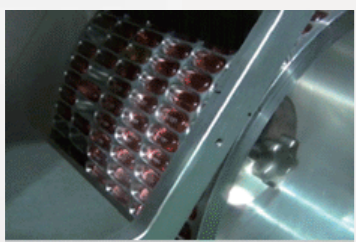
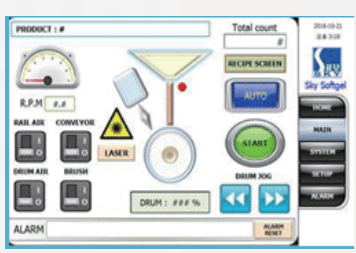
[SKY Double Deck Tumbling Dryer Video Link](#) ▶

[SKY World Reference Video Link](#) ▶



- Laser Printing Machine -

- High Speed Drying System -



- ▶ Auto servo motor driving system
- ▶ Easy to replace change parts
- ▶ Output
 - Oval#10: 200,000/hour
 - Oblong#20 : 100,000/hour
- ▶ Softgel & Hard capsule are available
- ▶ Various colored capsule are available
- ▶ Vision inspection system (Optional)
 - Automatic inspection on font and the position of laser mark
 - 99.9% accuracy
 - Transparent and colored capsule are available
 - Real-time checking

- ▶ Short Drying Time (8 Hours)
- ▶ Temperature & Humidity Control system
- ▶ Temperature & Humidity Display system
- ▶ Saving Drying Time
- ▶ Short Product Delivery



Auto Drying & Cleaning System

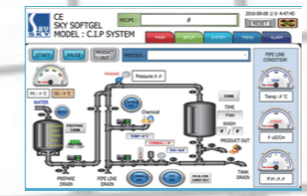
CIP System / Detergent Cleaning & WIP System

- Double Deck Big In-Line tumbling drying system -

- ▶ Save huge space of the facility
- ▶ Suitable for complete drying
- ▶ Powerful blower Provides enough air directly to capsules in the basket using conditioned room air
- ▶ Double Deck Tumbling Dryer can solve your drying capacity issue with efficient aspects as **reducing drying time and saving space**



- CIP System / Detergent Cleaning -



- ▶ Low consumption of energy and water
- ▶ 20% Reduction in cleaning time gives an extra hour of production time to each day
- ▶ Advanced CIP system enables dramatic reductions in trouble shooting time
- ▶ Diagnostic system is easy to use and deliver detailed information on each element of the cleaning cycle.
- ▶ Detailed operation record is available



- Basket Washing Machine -

- WIP System -

© SKY Basket

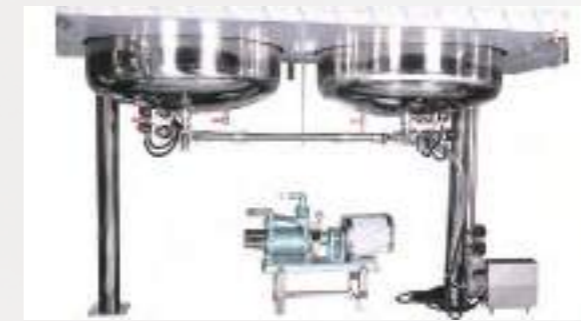
© Multi-Basket



- ▶ Any basket is available
- ▶ Auto Cleaning system



- ▶ Easy operation
- ▶ Operation record is available by built-in printer
- ▶ Detergent can be used with Hot water
- ▶ Automatic lift Up & Down
- ▶ Drying with blower



SPRAY BALLS



Auto Vision inspection machine

[SKY Vision Inspection Machine Video Link](#)



- Vision Inspection Machine -



- ▶ Automatic vision inspection system for easy quality control
- ▶ Different color & shape Softgel capsule are available
- ▶ Automatically reject Softgel capsule with different color, shape, and foreign object
- ▶ Precise control on acceptable quality level
- ▶ Batch report for customer records
- ▶ 200,000 capsules / hr

Auto Servo Sorting Machine

[SKY Auto Servo Sorting Machine Video Link](#)

[SKY Manual Sorting Machine Video Link](#)



- Auto Servo Sorting Machine[10L] -

- ▶ AB(Allen Bradley) PLC & HMI
- ▶ Controlled by Auto servo motor
- ▶ Precise sorting available
- ▶ Automatic setting the sorting range by touch screen
- ▶ Output: 200,000 capsules / hr



- Auto Digital Sorting Machine[10L/5L] -

Gelatin Preparation Equipment

Medicine Preparation Equipment



Gelatin Melting Tank – Platform Type

Auto Hydraulic Melter(One pot)-Option

Tank size can be customized, if needed

- Option: 1) Load Cell Weighing System
- 2) CIP System(Detergent Cleaning)
- 3) WIP System(Water Cleaning)

- [600L x 1 tank] [600L x 2 tanks]
- [800L x 1 tank] [800L x 2 tanks]
- [1,000L x 1 tank] [1,000L x 2 tanks]
- [1,200L x 1 tank] [1,200L x 2 tanks]

Medicine Preparation Tank – Platform Type

Auto Hydraulic Melter(One pot)-Option

- Option: 1) Load Cell Weighing System
- 2) CIP System(Detergent Cleaning)
- 3) WIP System(Water Cleaning)

- [600L] [800L] [1,000L] [1,200L]

Homo mixer & Vacuum mixer

- [200L] [300L]



Color Mixer



Gelatin Service Tank

- [200L] [300L] [400L] [600L]



Colloid Stone Mill



Vibrator



Medicine Service Tank

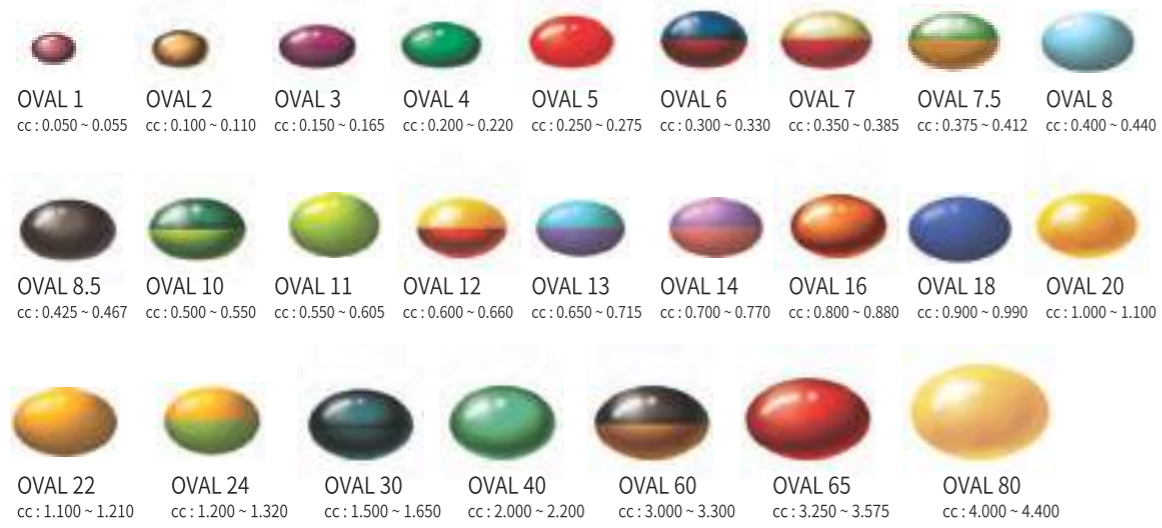
- [200L] [300L] [400L] [600L]



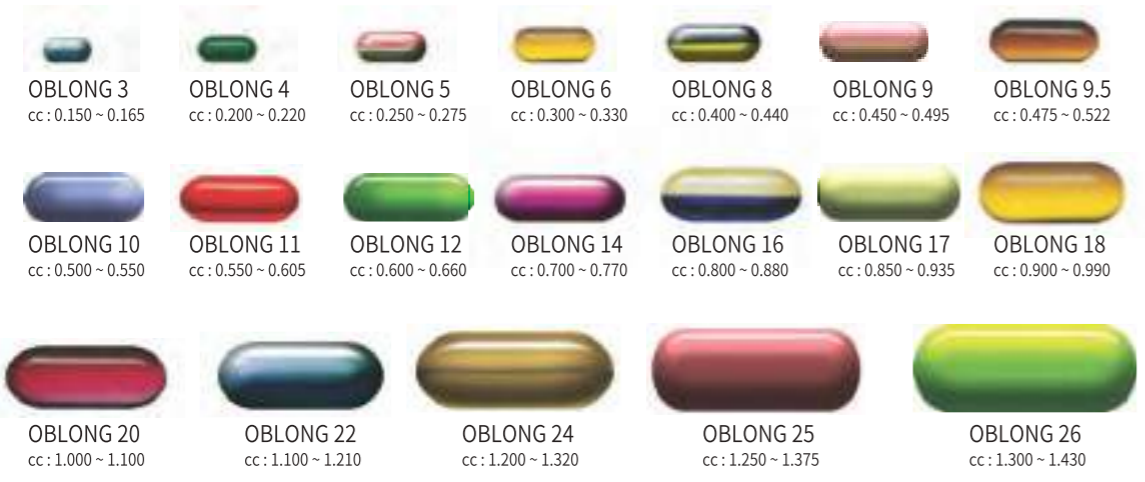
Movable Mixer

Die roll & Softgel Shape

1. Oval



2. Oblong



3. Suppository



SKY Die roll Special Type Video Link

SKY Die roll Special Type Video Link

4. Round



5. Tube



6. Fish



7. Special Shapes



Auto Servo Blister Machine (Platen Type)

[SKY Auto Servo Blister Machine SVB-5000 Video Link ▶](#)

[SKY Auto Servo Blister Machine SVB-5000 with Cartoning Machine Video Link ▶](#)

[SKY Auto Servo Blister Machine SVB-4000 with Automatic Pillow bag ▶](#)

[SKY Auto Servo Blister Machine SVB-4000 with Cartoning Machine ▶](#)

[SKY World Reference Video Link ▶](#)



SVB-4000

SVB-5000

Model	SVB-1000	SVB-4000	SVB-5000
Output (2-lanes / min)	max. 200 blister	max. 400 blister	max. 400 blister
Forming area	110 x 260	180 x 190	200 x 270
Forming depth	max. 15 mm	max. 12 mm	max. 12 mm
Sealing type	Platen		
Punching speed	max. 50 times/min	max. 200 cycles/min	max. 200 cycles/min
Punching length	max. 105 mm	max. 95 mm	
Reel diameter (Forming material)	max. 400 (max. width : 260mm)	max. 600 (max. width : 190)	max. 600 (max. width : 270)
Reel diameter (Lib material)	max. 250 (max. width : 260mm)	max. 250 (max. width : 190)	max. 250 (max. width : 270)
Processable forming materials	PVC, PVC/PVDC, PVC/Aclac, Alu, PET, COC (0.25~0.40mm)		
Processable lid foils	Alu, Alu/Paper, etc (0.018~0.022mm)		
Dimension (L x W x H)	3807 x 1150 x 2232mm (Approx.)	4430 x 1216 x 2050	4430 x 1296 x 2050
Weight	2,200 Kg (Approx.)	3,600 Kg (Approx.)	4,400 Kg (Approx.)
Required power	10 Kw (Approx.)	30 Kw (Approx.)	32 Kw (Approx.)
Electric spec	380V, 50/60Hz, 3PH	380V, 3-phase 50/60Hz	
Air consumption	250 liters/min, 6~8kg/cm ²	400 liters/min, 6~8kg/cm ²	420 liters/min, 6~8kg/cm ²
Option	Vision system, In-line printer		

Auto Servo Platen Type Advantage



- Huge saving PVC-ALU materials**
- No scrap in the middle between pack and pack**
- Easy and fast change parts**
- Auto servo motor driving system**
- Balcony type (European concept design)**
- High speed production**
- PC control system**
- Platen sealing**
- Central operation with touch screen**
- GMP compliant design**
- Options available**
 - Various tablet feeder
 - CFR21 parts 11
 - Vision inspection system
 - Eyemark print alignment
 - Perforating system



ALU-ALU



ALU-PVC

Auto Servo Blister Machine (Rotary Type)

SKY Auto Servo Blister Machine SVB-400 ▶

SKY Auto Servo Blister Machine SVB-400 ▶



Blister Machine

Blister Machine

Model	SVB-400	SVB-500
Output (2-lanes / min)	max. 400 blister	max. 400 blister
Forming area	180 x 190	200 x 270
Forming depth	max. 12 mm	max. 12 mm
Sealing type	Rotary	
Punching speed	max. 200 cycles/min	
Punching length	max. 95 mm	
Reel diameter (Forming material)	max. 600 (max. width : 190)	max. 600 (max. width : 270)
Reel diameter (Lib material)	max. 250 (max. width : 190)	max. 250 (max. width : 270)
Processable forming materials	PVC/PVDC, PVC/Aclar, Alu, PET, COC, PP (0.25~0.40mm)	
Processable lid foils	Alu, Alu/Paper, etc (0.018~0.022mm)	
Dimension (L x W x H)	3880 x 1216 x 2050	3880 x 1296 x 2050
Weight	3,100 Kg (Approx.)	3,800 Kg (Approx.)
Required power	24 Kw (Approx.)	26 Kw (Approx.)
Electric spec	380V, 3-phase, 50/60Hz	
Air consumption	300 liters/min, 6~8kg/cm ²	320 liters/min, 6~8kg/cm ²
Option	Vision system, In-line printer	

Auto Servo Rotary Type Advantage



Huge saving PVC-ALU materials



No scrap in the middle between pack and pack



Easy and fast change parts



Auto servo motor driving system

Balcony type European concept design

High speed production

PC control system

Rotary sealing of various material

Central operation with touch screen

GMP compliant design

Options available

- Various tablet feeder
- CFR21 parts 11
- Vision inspection system
- Eyemark print alignment
- Perforating system



Auto Carton Packing Machine

[SKY Auto Cartoning Machine Video Link](#) ▶

[SKY Counting Machine with Cartoning Machine Video Link](#) ▶



SVC-100



SVC-200 / SVC-300



Advantages

- ▶ **Built in balcony construction :**
a conception allows the complete separation of mechanical working from the packaging area
- ▶ **Stable cartoning in high speed by specially designed forming**
- ▶ **Less-noisy & easy maintenance**
- ▶ **Quick size change-over by digital indication modulator**
- ▶ **Perfect safety device for operators**
- ▶ **2 pusher type, Turret pusher type**

Model	SVC-100	SVC-200	SVC-300
Output (min)	100	200	300
Types of closure	Tuck-in or Hot melt		
Operating mode	Intermittent	Continuous	Continuous
Carton size Width [A]	25 - 110 mm	30 - 90 mm	30 - 90 mm
Height [B]	15 - 70 mm	15 - 50 mm	15 - 50 mm
Length [C]	70 - 160 mm	70 - 140 mm	70 - 140 mm
Dimension (L x W x H)	3,840 x 1,550 x 2,300	4800 x 1830 x 1850	5100 x 1830 x 1850
Weight	1800 Kg	4000 Kg	4300 Kg
Required power	3.0 Kw + option	5.5 Kw + option	6.0 Kw + option
Option	Date coder (Ink jet or Embossing) Hot melt applicator Leaflet loading device (Magazine, Leaflet folder) Autoloading device (PTP, Bottle, Tube, Pillow etc)		

Temper Proof Machine



Weighing Checker



- ▶ High Speed
- ▶ Precise measurement
- ▶ Auto Zero tracking

Banding Machine



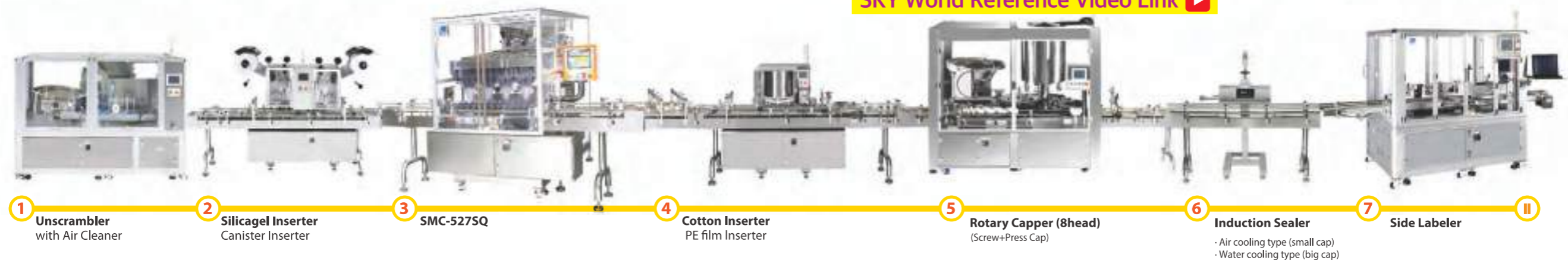
- ▶ PLC control system and User friendly operation interface
- ▶ Auto servo motor driving system Using strapping of the food and drug industrial boxed products.
- ▶ Easy to replace change parts
- ▶ Strapping Speed: 30-60 bundles per minute
- ▶ Can use various box sizes

Pillow Bag

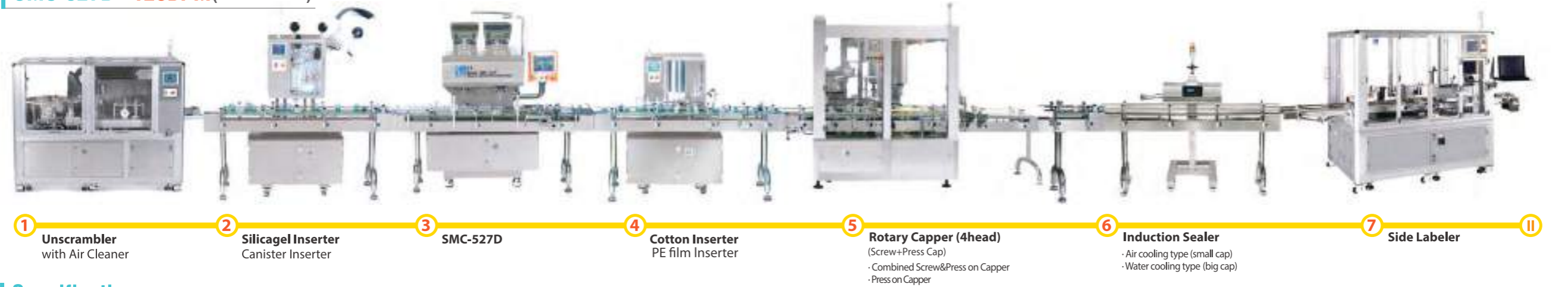


Counting Machine

SMC-527SQ • 200BPM(100Counts)



SMC-527D • 120BPM(100Counts)



Specification

MODEL	SMC-527SQ	SMC-527D	SMC-527S
Track Qty	32 (8 x 4H)	24 (12 x 2H)	12 (12 x 1H)
Head Qty	4	2	1
Max Counting Speed	150 BPM(100 Counts)	120 BPM(100 Counts)	60 BPM (100 Counts)
Contact Material	SUS 316L	SUS 316L	SUS 316L
Dimension	3,000 x 1,837 x 2,053	3,000 x 1,730 x 2,030	2,400 x 1,570 x 2,030
Weight	1,800Kg (Approx.)	1,600Kg (Approx.)	1,000Kg (Approx.)
Required Power	2.5Kw (Approx.)	1.6Kw (Approx.)	1Kw (Approx.)
Electric Spec	220V/380V, 50HZ/60HZ, 3PH	220V/380V, 50HZ/60HZ, 3PH	220V/380V, 50HZ/60HZ, 3PH
Counting speed	Max. 16,000 tablets/min Max. 150 bottles/min	Max. 12,000 tablets/min Max. 120 bottles/min	Max. 6,000 tablets/min Max. 60 bottles/min
Product size	Tablet diameter 3~20mm #00~#5 Capsule & Softgel	Tablet diameter 3~20mm #00~#5 Capsule & Softgel	Tablet diameter 3~20mm #00~#5 Capsule & Softgel
Type	32Track	24Track	12Track
Hopper Capacity	70 Liter (Approx.)	62 Liter (Approx.)	40 Liter (Apporox.)
Bottle diameter	30~110mm	30~110mm	30~110mm
Bottle Height adjustment	50~180mm	50~180mm	50~180mm
Air Consumption	200 liters/min, 6kg/cm ²	150 liters/min, 6kg/cm ²	100 liters/min, 6kg/cm ²
Optional item	over 180mm high Bottle	over 180mm high Bottle	over 180mm high Bottle

SKY Auto Counting Machine SMC-527SQ, 150bpm Video Link [▶](#)

SKY Auto Counting Machine SMC-527D with Cartoning Machine Video Link [▶](#)

SKY Auto Counting Machine with Various Products Video Link [▶](#)

SKY World Reference Video Link [▶](#)

High Advanced Multi Counting Machine SMC-527SQ

- Saving Space
- Saving Time
- Fast Production



Auto Sachet Packing Machine



Auto bag Pouch Machine

SKY Auto Bag Pouch Machine Video Link



Auto bag Counter (PE Film Pouch)	
Contact Material	SUS 316L
Dimension	1,100 x 1,610 x 1,950
Weight	800Kg (Approx.)
Required Power	1.0Kw (Approx.)
Electric Spec	220V/380V, 50HZ/60HZ, 3PH
Counting speed	Max. 6,000 tablets/min
Product size	Tablet diameter 3~20mm #00~#5 Capsule & Softgel
Type	12 Track
Hopper Capacity	40 Liter (Approx.)
Pouch size	W50-280mm L63-558mm
Air Consumption	300 liters/min, 6kg /cm ²
Optional item	Printing system



Autobag Pouch SAB-527

- 100% accuracy without more or less
- New Pouch Packing System
- Counting Packing – No more or Less
- No Need Weighing
- Solution of Inaccurate Old weighing System