

## 油壓立式拉床(內徑拉削)

### Hydraulic Vertical Broaching Machines (Inside Diameter Broaching)

#### ☆TH-5X1000 雙台式 Twin 自動提刀 Automatic Tool-Lifting

#### Specifications:

01.引拔力	Broaching Power	5 噸(ton) X2
02.最大行程	Max. Stroke	1000mm X2
03.拉刀最大長度	Max. Broach Length	1000mm
04.切削速度	Cutting Speed	1- 6m/min
05.回程速度	Return Speed	1- 7m/min
06.主機馬達	Driving Motor	7 1/2H6P X2
07.切削油馬達	Cutting Oil Motor	1/4H4P X2
08.自動提刀馬達	Tool-Lifting Motor	1H4P X2
09.油壓油量	Oil Pressure Amount	600L
10.切削油量	Cutting Oil Amount	200L
11.潤滑油量	Lubricant Amount	2L
12.最大孔徑	Maximum Hole Diameter	80mm X2 孔
13.被拉削物最大外徑	Maximum Outside Diameter of Broached Object	380mm
14.機械最高尺寸	Highest Dimension of Machine	3780mm
15.機械面積	Area of Machine	1600mmx3000mm
16.機械總重量	Total Weight of Machine	4000kgs
17.工作台高度	Table Height	1760mm



#### 特性:

1. 均一的高精度效能
2. 省時及省力
3. 操作簡易、提高工作產能
4. 加工模具簡易，維修方便
5. 適用對象：國內外專業研發汽機車、腳踏車及手工具的製造商

#### Characteristic:

1. Consistent high-accuracy performance
2. Saves time and manpower.
3. Easy to operate with high productivity.
4. Simple processing mold and easy to maintain.
5. Applications: Auto, Motorcycles, bicycles and tools. Processing and manufacturing.

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