

[砂輪切割機]

1. 雙座螺牙式快速夾具，夾緊物件切割時不晃動。
2. 精密主軸耐高速運轉、噪音低。
3. 精確平穩的水平進刀，切割面精度高 $\pm 0.03\text{m/m}$ 。
4. 欠相過負載保護裝置，有效保護主馬達。
5. 循環式三道噴出水流，提供給良好冷卻效果。
6. 寬大視窗、明亮照明，適合切割操作時監看。

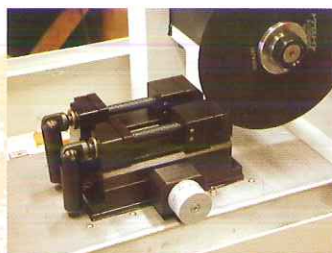
[Abrasive Cutting Machine]

1. Double seat tapping vises, it will clip the object tightly without shaking.
2. Precision spindle durable for high-speed rotation with low noise.
3. Accurate and steady horizontal cutting, highly precise cutting surface $\pm 0.03\text{m/m}$.
4. Phase failure and overload protection device protecting the master motor.
5. There cyclic water providing better cooling effect.
6. Large and clear window convenient for monitoring while cutting.



小型切割機
Small Cutting Machine

- ACM-200A
- ACM-230A ■ ACM-250SA



夾具 VISE

新式夾具為一體成型及防鐵屑阻塞之設計。不但增加其強度與操作性能，更降低故障機率和客戶支出的維修成本。

The new one piece vise was designed to prevent the scraps from blocking. This not only increases the hardness and the operation performance, but also lowers the chance of malfunction and reduces the repair cost.

規範 Specification

單位:公釐 Unit : mm

型號 MODEL	ACM-200	ACM-200A	ACM-230	ACM-230A	ACM-250S	ACM-250SA
切斷能力 Cutting Capacity	圓棒 $\phi 35$ 方體 $t12 \times 58$ rod $\phi 35$ plane $t12 \times 58$		圓棒 $\phi 45$ 方體 $t12 \times 58$ rod $\phi 45$ plane $t12 \times 58$		圓棒 $\phi 55$ 方體 $t20 \times 68$ rod $\phi 55$ plane $t20 \times 68$	
切斷方式 Cutting Method	手動式水平進刀 auto-feed in horizontal direction +A 自動式水平進刀 +A auto-feed in horizontal direction					
夾具夾持 Vise	夾具開口 $60 \times$ 高 30 ，各可左右移動 16mm ，右夾具附橫移轉輪 Opening $60 \times H30$ The right vise may be adjusted right and left for about 16mm .		夾具開口 $60 \times$ 高 30 ，各可左右移動 16mm ，右夾具附橫移轉輪 Opening $60 \times H30$ The right vise may be adjusted right and left for about 16mm .		夾具開口 $70 \times$ 高 40 ，各可左右移動 16mm ，右夾具附橫移轉輪 Opening $70 \times H40$ The right vise may be adjusted right and left for about 16mm .	
主軸轉速 Spindle Speed	2800 R.P.M.		2500 R.P.M.		2300 R.P.M.	
主馬達 Main Motor	1HP 3phase		2HP 3phase		3HP 3phase	
冷卻馬達 Cooling Pump	1/8 HP 3phase					
適用砂輪 Suitable Wheel	$\phi 205 \times 1.0^t \times 25.4^{id}$ (31.75)		$\phi 235 \times 1.2^t \times 25.4^{id}$ (31.75)		$\phi 255 \times 1.2^t \times 25.4^{id}$ (31.75)	
電源 Power	標準式 Standard style AC220V/60Hz 3phase 可選擇 Optional : AC380V/415V/440V/50Hz.60Hz 3 phase					
機械尺寸 Dimension	L650 \times W520 \times H1120		L720 \times W520 \times H1150		L720 \times W520 \times H1150	
機械重量 N.W.	155kg	160kg	170kg	175kg	175kg	180kg
標準附件 Accessories	Y型扳手 Y-wrench: 1pc ● □型 □-wrench: 1pc ● 冷卻油 Cooling oil: 2L ● L型扳手 L-wrench: 2pcs (4mm, 5mm)					